The Best Way to Check Whether or Not a Heater 7/19/18 is Operating Correctly on the Line

We received a question from a customer the other day regarding how to check whether or not a heater is operating correctly on a line. This is a great question! But, how do you actually know if a heater is operating correctly or not? Our answer is this: The best and safest way to check a single phase heater that is still on a machine is to...

- 1. Turn off power to the heater and disconnect the lead wires.
- 2. Find the number specifying the watts and volts located on the heater (these will be engraved somewhere on the heater itself).
- 3. Measure the resistance between the two lead wires or two post terminals, depending on the heater.
- 4. The resistance should be close to the voltage squared divided by the wattage (for you mathematicians out there, here is a formula: $R = V^2/W$)

For example:

You have a 500 W - 240 V heater.

 $R = (240^2)/500$

 $R = 115.2 \, omhs$

Standard tolerances allow for resistance to measure between -10% and +5% of this total when the heater is at room temperature. If the heater is still at operating temperature expect resistances in the range of -5% to +10% of the calculated total.

Have a question for us about your heater? Email our engineering department at engineeering@thermalcorp.com!